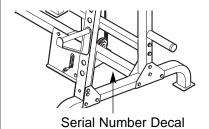
POWER SYSTEM

Model No. NTB58030

Serial No.

Write the serial number in the space above for future reference.



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

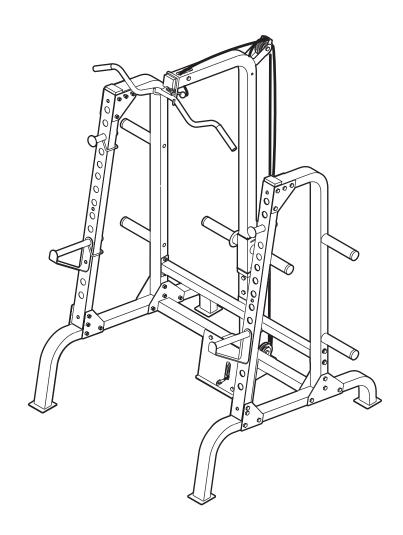
TO AVOID DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our customer hot line will provide immediate assistance, free of charge.

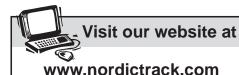
CUSTOMER HOT LINE: **1-888-825-2588**Mon.-Fri., 6 a.m.-6 p.m. MST

A CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL





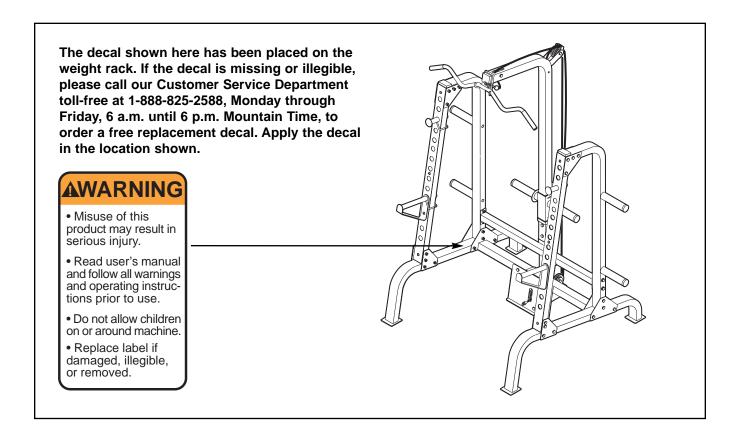
new products, prizes, fitness tips, and much more!

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Note: A PART IDENTIFICATION CHART and a PART LIST/EXPLODED DRAWING are attached in the center of this manual. Remove the PART IDENTIFICATION CHART and PART LIST/EXPLODED DRAWING before beginning assembly.

WARNING DECAL PLACEMENT



IMPORTANT PRECAUTIONS

WARNING: To reduce the risk of serious injury, read the following important precautions before using the weight rack.

- Read all instructions in this manual before using the weight rack. Use the weight rack only as described in this manual.
- 2. It is the responsibility of the owner to ensure that all users of the weight rack are adequately informed of all precautions.
- 3. The weight rack is intended for home use only. Do not use the weight rack in any commercial, rental, or institutional setting.
- 4. Use the weight rack only on a level surface. Cover the floor beneath the weight rack to protect the floor.
- 5. Make sure all parts are properly tightened each time the weight rack is used. Replace any worn parts immediately.
- 6. Keep children under 12 and pets away from the weight rack at all times.
- 7. Keep hands and feet away from moving parts.
- 8. Make sure that the cable remains on the pulleys at all times. If the cable binds as you are exercising, stop immediately and make sure that the cable is on the pulleys.

- 9. Always wear athletic shoes for foot protection while exercising.
- 10. Always set both weight rests and both weight spotters at the same height.
- 11. The weight rack is designed to support a maximum total weight of 310 pounds, including the barbell. Do not place more than 200 pounds on the weight carriage. Note: The weight rack is designed to be used with an Olympic barbell (not included).
- 12. Always place an equal amount of weight on each side of the weight carriage or barbell.
- 13. Always secure the weights with the weight clips when they are mounted on the weight carriage.
- 14. Always exercise with a partner. Your partner should be ready to catch the barbell if you cannot complete a repetition.
- 15. Always disconnect the lat bar from the cable when performing an exercise that does not require it.
- If you feel pain or dizziness at any time while exercising, stop immediately and begin cooling down.

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

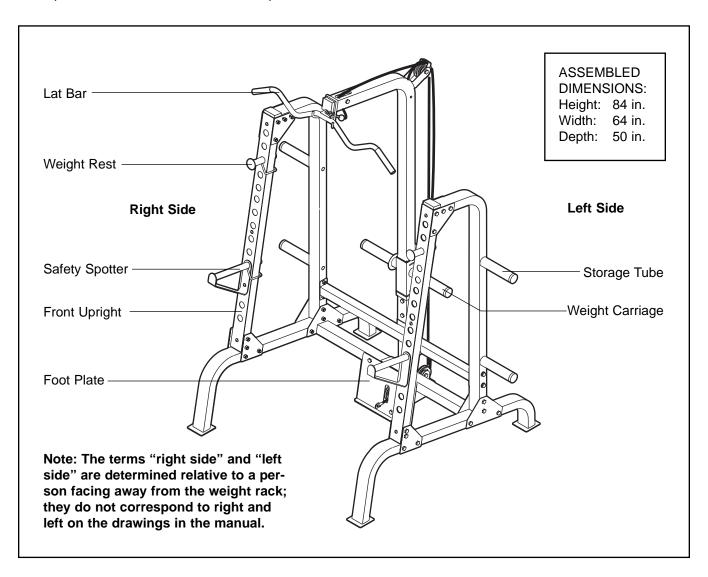
BEFORE YOU BEGIN

Thank you for selecting the versatile NordicTrack® STRENGTH POWER SYSTEM weight rack. The weight rack is designed to help you develop every major muscle group of the body. Whether your goal is a shapely figure, dramatic increase in muscle size and strength, or a healthier cardiovascular system, the weight rack will help you achieve the specific results you want.

For your benefit, read this manual carefully before using the weight rack. If you have additional questions, please call our Customer Service Department

toll-free at 1-888-825-2588, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number is NTB58030. The serial number can be found on a decal attached to the weight rack (see the front cover of this manual).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



ASSEMBLY

Make Things Easier for Yourself

Everything in this manual is designed to ensure that the weight rack can be assembled successfully by anyone. However, it is important to realize that the versatile weight rack has many parts and that the assembly process will take time. Most people find that by setting aside plenty of time, assembly will go smoothly.

Before beginning assembly, carefully read the following information and instructions:

- · Assembly requires two people.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- Tighten all parts as you assemble them, unless instructed to do otherwise.

- As you assemble the weight rack, make sure all parts are oriented as shown in the drawings.
- For help identifying small parts, use the PART IDENTIFICATION CHART.

The following tools (not included) are required for assembly:

- Two adjustable wrenches
- One rubber mallet
- · One standard screwdriver



One Phillips screwdriver



 Lubricant, such as grease or petroleum jelly, and soapy water.

Assembly will be more convenient if you have a socket set, a set of open-end or closed-end wrenches, or a set of ratchet wrenches.

1. Before beginning assembly, make sure you understand the information in the box above.

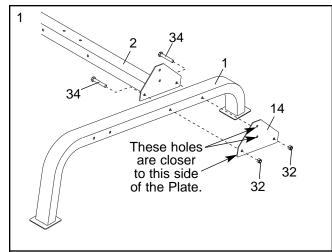
Attach the left side of the Bottom Crossbar (2) to the Base (1) without the warning decal, with two M10 x 94mm Bolts (34), a Large Joint Plate (14), and two M10 Nylon Locknuts (32). Make sure the Joint Plate is oriented as shown. Do not tighten the Locknuts yet.

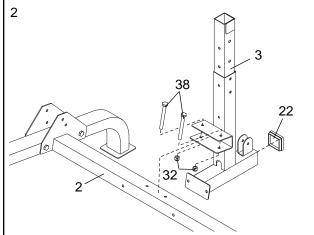
Note: The Base with the warning decal applied to it should be attached on the right side of the weight rack (see WARNING DECAL PLACEMENT on page 2).

Attach the Bottom Crossbar (2) to the other Base (not shown) in the same manner.

2. Press a 60mm Square Inner Cap (22) into the back of the Lat Tower Base (3).

Attach the Lat Tower Base (3) to the Bottom Crossbar (2) with two M10 x 68mm Bolts (38) and two M10 Nylon Locknuts (32). Do not tighten the Locknuts yet.





3. Press a 60mm Square Inner Cap (22) into the Lat Tower (8).

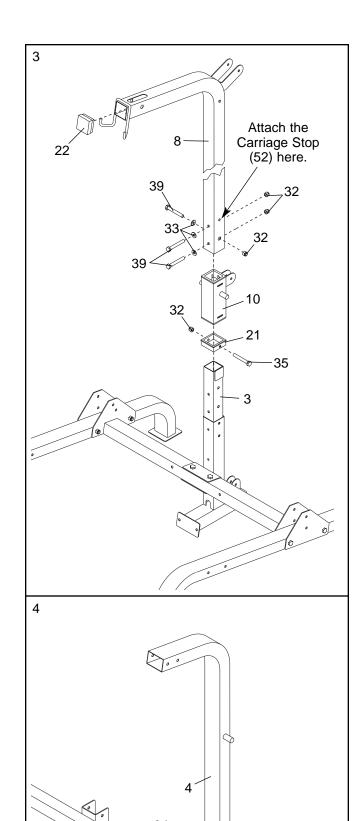
Orient the Weight Carriage (10) as shown and slide it onto the Lat Tower (8). Orient the Carriage Stop (21) as shown and slide it onto the Lat Tower below the Weight Carriage.

Slide the Lat Tower (8) onto the Lat Tower Base (3). Attach the Carriage Stop (21) at the indicated hole with an M10 x 86mm Bolt (35) and an M10 Nylon Locknut (32).

attach the Lat Tower (8) to the Lat Tower Base (3) with three M10 x 72mm Bolts (39), three M10 Washers (33), and three M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

4. Attach the Top Crossbar (9) to the Left Rear Upright (4) with two M10 x 94mm Bolts (34), two M10 Washers (33), and two M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

Attach the Top Crossbar (9) to the Right Rear Upright (not shown) in the same manner.



 Attach the bracket on the Top Crossbar (9) to the Lat Tower Base (3) with two M10 x 78mm Bolts (41) and two M10 Nylon Locknuts (32). Do not tighten the Locknuts yet.

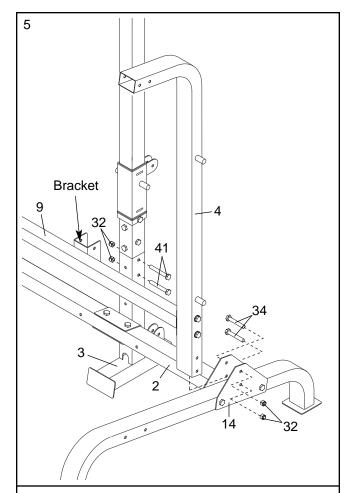
Attach the Left Rear Upright (4) to the Bottom Crossbar (2) with two M10 x 94mm Bolts (34), a Large Joint Plate (14), and two M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

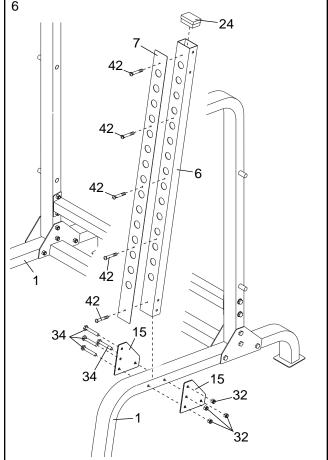
Attach the Right Rear Upright (not shown) to the Bottom Crossbar (2) in the same manner.

 Press a 51mm x 76mm Inner Cap (24) into the top of a Front Upright (6). Attach an Upright Cover (7) to the Front Upright with five M4 x 16mm Screws (42).

Attach the Front Upright (6) to a Base (1) with four M10 x 94mm Bolts (34), two Small Joint Plates (15), and four M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

Repeat this step with the other Front Upright (not shown) and the other Base (1).





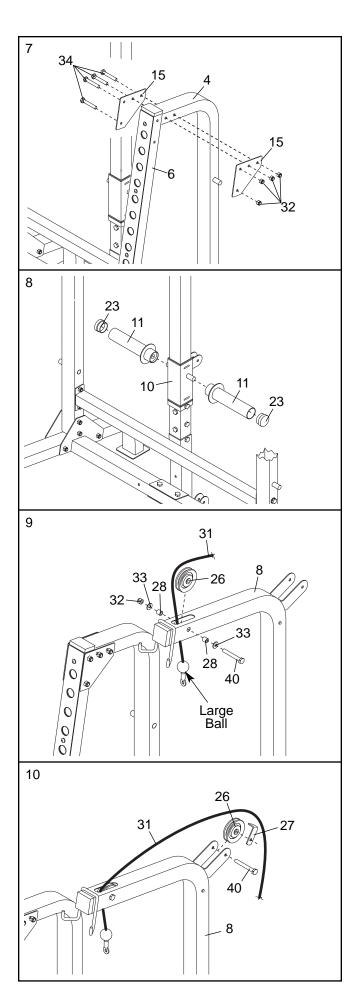
7. Attach the Left Rear Upright (4) to the left Front Upright (6) with four M10 x 94mm Bolts (34), two Small Joint Plates (15), and four M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

Repeat this step with the Right Rear Upright (not shown).

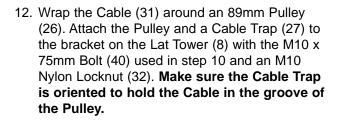
8. Press two 48mm Round Inner Caps (23) into the ends of the two Carriage Tubes (11). Screw the Carriage Tubes onto the Weight Carriage (10) as shown. Make sure the Carriage Tubes are fully tightened.

 Route the Cable (31) up through the Lat Tower (8) and over an 89mm Pulley (26). Attach the Pulley inside of the Lat Tower with an M10 x 75mm Bolt (40), two M10 Washers (33), two Spacers (28), and an M10 Nylon Locknut (32). Make sure the large ball on the Cable is in the indicated position.

10. Wrap the Cable (31) over an 89mm Pulley (26). Attach the Pulley and a Cable Trap (27) to the bracket on the Lat Tower (8) with an M10 x 75mm Bolt (40). Do not thread a Locknut onto the Bolt yet. Make sure the Cable Trap is inside of the bracket and oriented to hold the Cable in the groove of the Pulley.



11. Wrap the Cable (31) around an 89mm Pulley (26). Attach the Pulley and a Cable Trap (27) to the Weight Carriage (10) with an M10 x 45mm Bolt (36) and an M10 Nylon Locknut (32). Make sure the Cable Trap is outside of the bracket and oriented to hold the Cable in the groove of the Pulley.



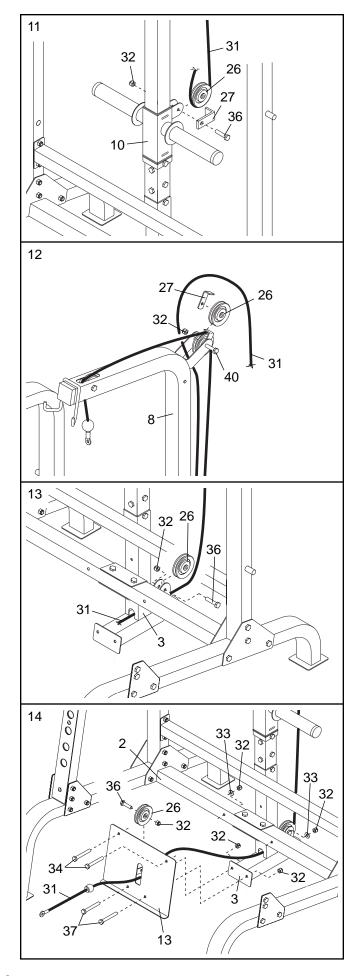
13. Route the Cable (31) through the Lat Tower Base (3) and around an 89mm Pulley (26). Attach the Pulley to the bracket on the Lat Tower Base with an M10 x 45mm Bolt (36) and an M10 Nylon Locknut (32).

14. Route the Cable (31) under an 89mm Pulley (26) and through the Foot Plate (13) as shown. Attach the Pulley to the Foot Plate with an M10 x 45mm Bolt (36) and an M10 Nylon Locknut (32).

Attach the Foot Plate (13) to the Lat Tower Base (3) with two M10 x 19mm Bolts (37) and two M10 Nylon Locknuts (32). **Do not tighten the Locknuts yet.**

Attach the Foot Plate (13) to the Bottom Crossbar (2) with two M10 x 94mm Bolts (34), two M10 Washers (33), and two M10 Nylon Locknuts (32).

Tighten all of the M10 Nylon Locknuts (32) used in steps 1–14.



15. Press two 48mm Round Inner Caps (23) into two Storage Tubes (12). Screw the Storage Tubes onto the Left Rear Upright (4). Make sure the Storage Tubes are fully tightened.

Repeat this step with the other two Storage Tubes (12) and the Right Rear Upright (not shown).

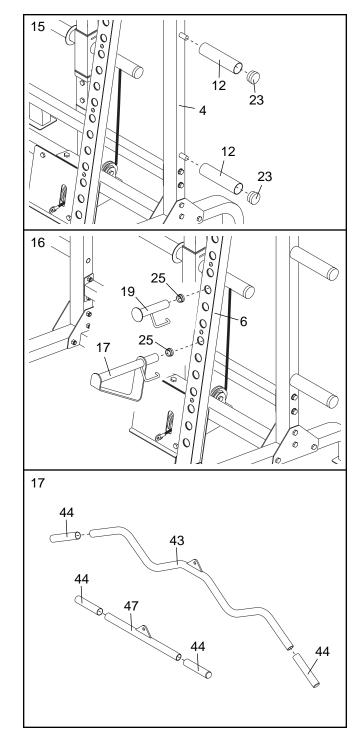
16. Press two 32mm Round Inner Caps (25) into the end of the Left Weight Rest (19) and the Left Safety Spotter (17).

Insert the Left Weight Rest (19) and the Left Safety Spotter (17) into holes in the left Front Upright (6) and engage the locking pins around the Upright.

Repeat this step with the Right Weight Rest (not shown), the Right Safety Spotter (not shown), and the right Front Upright (not shown).

17. Wet the ends of the Lat Bar (43) and the Row Bar (47) with soapy water. Slide four Handgrips (44) onto the ends of the two Bars.

18. Make sure that all parts are properly tightened before you use the weight rack. The use of all remaining parts will be explained in ADJUST-MENTS starting on the next page.



ADJUSTMENTS

This section explains how to adjust the weight rack. See the EXERCISE GUIDELINES on page 13 for important information about how to get the most benefit from your exercise program. Also, refer to the accompanying exercise guide to see the correct form for each exercise.

Make sure all parts are properly tightened each time the weight rack is used. Replace any worn parts immediately. The weight rack can be cleaned with a damp cloth and a mild, non-abrasive detergent. Do not use solvents.

ADDING WEIGHT TO THE WEIGHT RACK

To use the Weight Carriage (10), slide the desired amount of weight onto the Carriage Tubes (11). Secure the weight with two Weight Clips (16).

Unused weights can be stored on the Storage Tubes (12) on the weight rack.

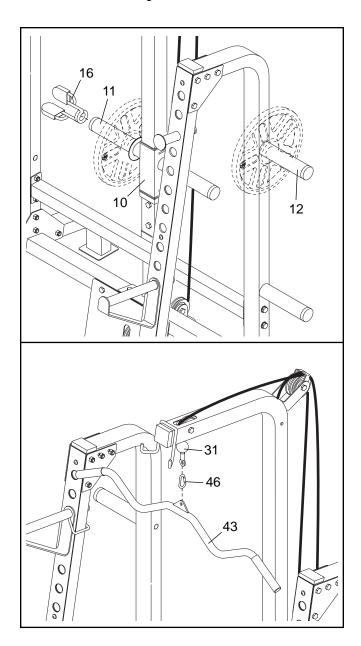
WARNING: Always place the same amount of weight on each Carriage Tube (11) and secure the weight with the two Weight Clips (16).

Always store an equal amount of weight on each side of the weight rack.

ATTACHING THE LAT BAR

Attach the Lat Bar (43) to the Cable (31) with a Cable Clip (46). For some exercises, it may be necessary to attach the Chain (not shown) between the Cable and the Lat Bar with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

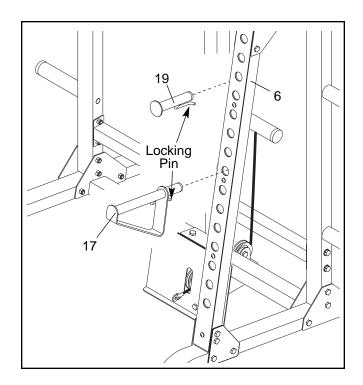
The Ankle Strap (not shown) can be attached to the Cable (31) in the same manner.



WEIGHT RESTS AND SAFETY SPOTTERS

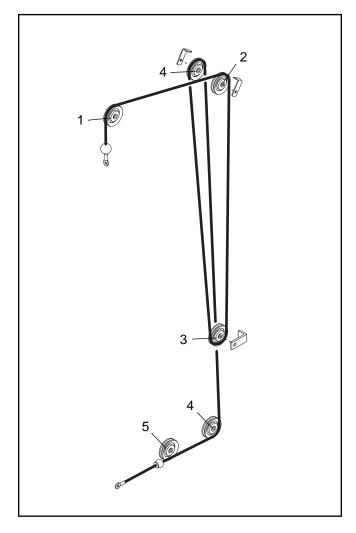
To use the barbell (not included) with the weight rack, first move the Weight Rests (19, 20) and the Safety Spotters (17, 18) to the correct heights for the exercise to be performed. Engage the locking pins around the Front Uprights (6).

WARNING: Always place both Weight Rests (19, 20) and both Safety Spotters (17, 18) at the same height. Make sure the locking pins are securely wrapped around the Front Uprights (6) before setting the barbell (not shown) on them.



CABLE DIAGRAM

The cable diagram shows the proper routing of the Cable (31). Use the diagram to make sure that the Cable and Cable Traps (27) have been assembled correctly. If the Cable has not been correctly routed, the weight bench will not function properly and damage may occur. The numbers show the correct route for the Cable.



EXERCISE GUIDELINES

THE FOUR BASIC TYPES OF WORKOUTS

MUSCLE BUILDING

To increase the size and strength of your muscles, push them close to their maximum capacity. Your muscles will continually adapt and grow as you progressively increase the intensity of your exercise. You can adjust the intensity level of an individual exercise in two ways:

- by changing the amount of resistance used
- by changing the number of repetitions or sets performed. (A "repetition" is one complete cycle of an exercise, such as one sit-up. A "set" is a series of repetitions.)

The proper amount of resistance for each exercise depends upon the individual user. You must gauge your limits and select the amount of resistance that is right for you. Begin with 3 sets of 8 repetitions for each exercise you perform. Rest for 3 minutes after each set. When you can complete 3 sets of 12 repetitions without difficulty, increase the amount of resistance.

TONING

You can tone your muscles by pushing them to a moderate percentage of their capacity. Select a moderate amount of resistance and increase the number of repetitions in each set. Complete as many sets of 15 to 20 repetitions as possible without discomfort. Rest for 1 minute after each set. Work your muscles by completing more sets rather than by using high amounts of resistance.

WEIGHT LOSS

To lose weight, use a low amount of resistance and increase the number of repetitions in each set. Exercise for 20 to 30 minutes, resting for a maximum of 30 seconds between sets.

CROSS TRAINING

Cross training is an efficient way to get a complete and well-balanced fitness program. An example of a balanced program is:

- Plan strength training workouts on Monday, Wednesday, and Friday.
- Plan 20 to 30 minutes of aerobic exercise, such as running on a treadmill or riding on an elliptical or exercise bike, on Tuesday and Thursday.
- Rest from both strength training and aerobic exercise for at least one full day each week to give your body time to regenerate.

The combination of strength training and aerobic exercise will reshape and strengthen your body, plus develop your heart and lungs.

PERSONALIZING YOUR EXERCISE PROGRAM

Determining the exact length of time for each workout, as well as the number of repetitions or sets completed, is an individual matter. It is important to avoid overdoing it during the first few months of your exercise program. You should progress at your own pace and be sensitive to your body's signals. If you experience pain or dizziness at any time while exercising, stop immediately and begin cooling down. Find out what is wrong before continuing. Remember that adequate rest and a proper diet are important factors in any exercise program.

WARMING UP

Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up. Warming up prepares your body for more strenuous exercise by increasing circulation, raising your body temperature and delivering more oxygen to your muscles.

WORKING OUT

Each workout should include 6 to 10 different exercises. Select exercises for every major muscle group, emphasizing areas that you want to develop most. To give balance and variety to your workouts, vary the exercises from session to session.

Schedule your workouts for the time of day when your energy level is the highest. Each workout should be followed by at least one day of rest. Once you find the schedule that is right for you, stick with it.

EXERCISE FORM

Maintaining proper form is an essential part of an effective exercise program. This requires moving through the full range of motion for each exercise, and moving only the appropriate parts of the body. Exercising in an uncontrolled manner will leave you feeling exhausted. On the exercise guide accompanying this manual you will find photographs showing the correct form for several exercises, and a list of the muscles affected. Refer to the muscle chart on the next page to find the names of the muscles.

The repetitions in each set should be performed smoothly and without pausing. The exertion stage of each repetition should last about half as long as the return stage. Proper breathing is important. Exhale during the exertion stage of each repetition and inhale during the return stroke. Never hold your breath.

Rest for a short period of time after each set. The ideal resting periods are:

- Rest for three minutes after each set for a muscle building workout.
- Rest for one minute after each set for a toning workout
- Rest for 30 seconds after each set for a weight loss workout.

Plan to spend the first couple of weeks familiarizing yourself with the equipment and learning the proper form for each exercise.

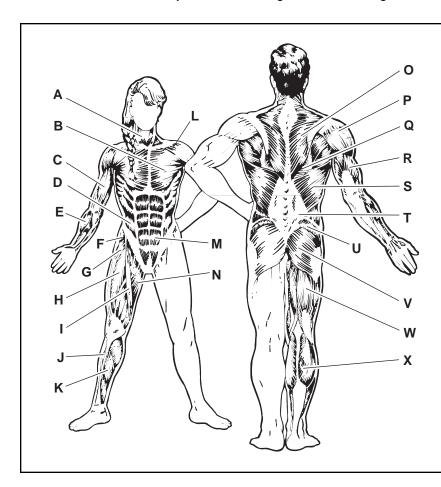
COOLING DOWN

End each workout with 5 to 10 minutes of stretching. Include stretches for both your arms and legs. Move

slowly as you stretch and do not bounce. Ease into each stretch gradually and go only as far as you can without strain. Stretching at the end of each workout is an effective way to increase flexibility.

STAYING MOTIVATED

For motivation, keep a record of each workout. The chart on page 15 of this manual can be photocopied and used to schedule and record your workouts. List the date, the exercises performed, the resistance used, and the numbers of sets and repetitions completed. Record your weight and key body measurements at the end of every month. Remember, the key to achieving the greatest results is to make exercise a regular and enjoyable part of your everyday life.



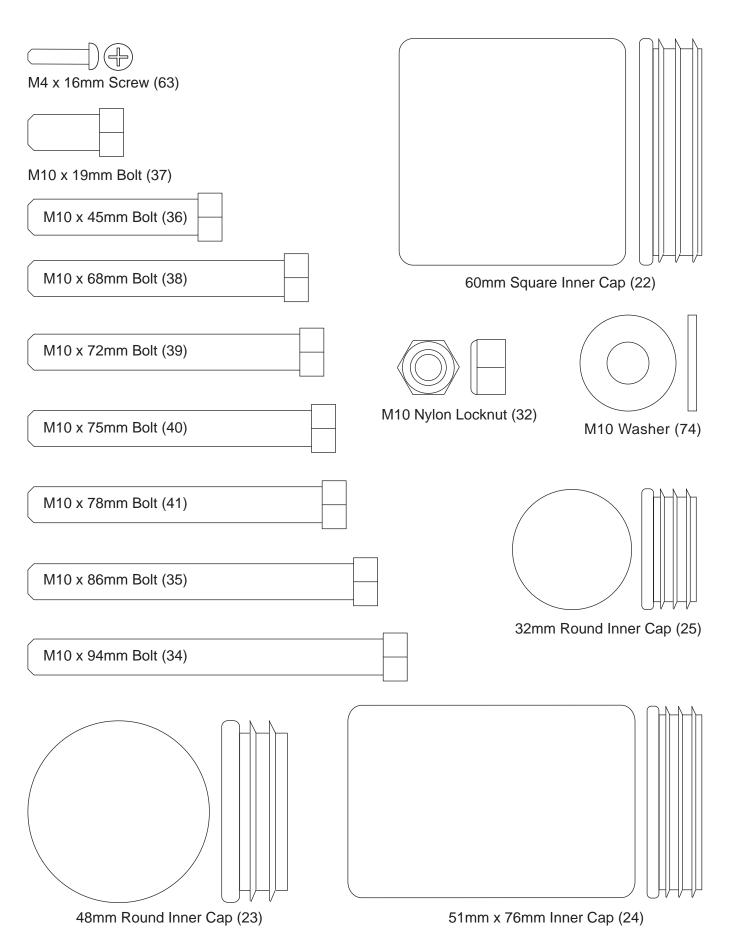
MUSCLE CHART

- A. Sternomastoid (neck)
- B. Pectoralis Major (chest)
- C. Biceps (front of arm)
- D. Obliques (waist)
- E. Brachioradials (forearm)
- F. Hip Flexors (upper thigh)
- G. Abductor (outer thigh)
- H. Quadriceps (front of thigh)
- I. Sartorius (front of thigh)
- J. Tibialis Anterior (front of calf)
- K. Soleus (front of calf)
- L. Anterior Deltoid (shoulder)
- M. Rectus Abdominus (stomach)
- N. Adductor (inner thigh)
- O. Trapezius (upper back)
- P. Rhomboideus (upper back)
- Q. Posterior Deltoid (shoulder)
- R. Triceps (back of arm)
- S. Latissimus Dorsi (mid back)
- T. Spinae Erectors (lower back)
- U. Gluteus Medius (hip)
- V. Gluteus Maximus (buttocks)
- W. Hamstring (back of leg)
- X. Gastrocnemius (back of calf)

MONDAY	EXERCISE	WEIGHT	SETS	REPS
Date:				
TUESDAY Date: / /	AEROBIC EXERCISE			
WEDNESDAY	EXERCISE	WEIGHT	SETS	REPS
Date:				
			1	
			+	
			+	
THURSDAY Date://	AEROBIC EXERCISE			
FRIDAY	EXERCISE	WEIGHT	SETS	REPS
Date:				
			+	
			+	
			1	
			+	
			+	
				1

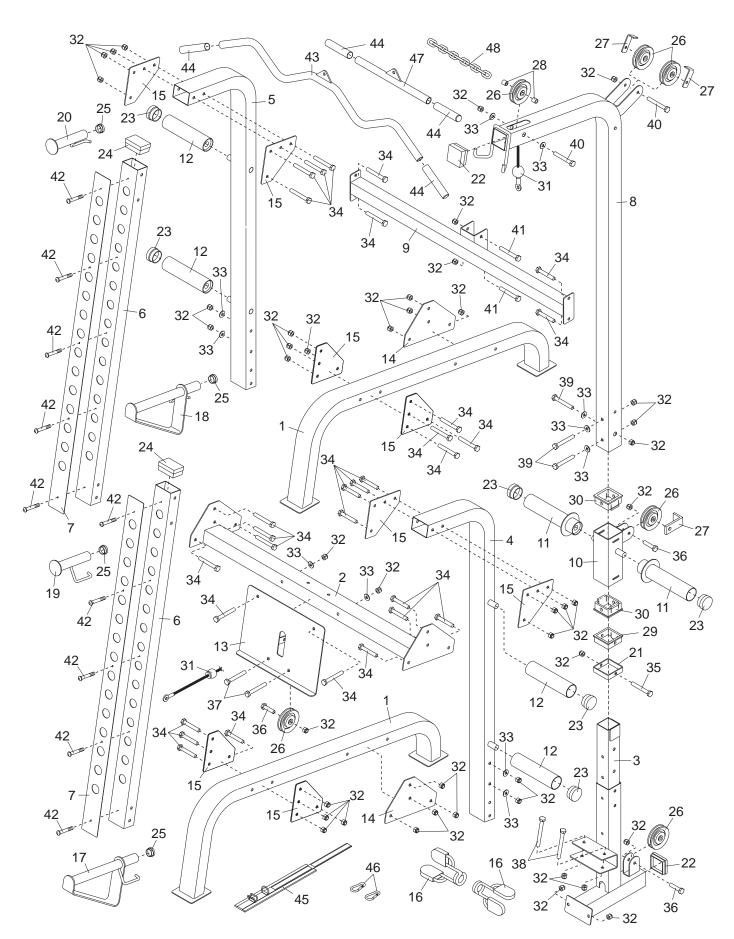
Make photocopies of this page for scheduling and recording your workouts.

PART IDENTIFICATION CHART—Model No. NTB58030 R1103A



Key No.	Qty.	Description	Key No.	Qty.	Description
1	2	Base	26	6	89mm Pulley
2	1	Bottom Crossbar	27	3	Cable Trap
3	1	Lat Tower Base	28	2	Spacer
4	1	Left Rear Upright	29	1	Weight Stop Bushing
5	1	Right Rear Upright	30	2	Carriage Bushing
6	2	Front Upright	31	1	Cable
7	2	Upright Cover	32	45	M10 Nylon Locknut
8	1	Lat Tower	33	11	M10 Washer
9	1	Top Crossbar	34	30	M10 x 94mm Bolt
10	1	Weight Carriage	35	1	M10 x 86mm Bolt
11	2	Carriage Tube	36	3	M10 x 45mm Bolt
12	4	Storage Tube	37	2	M10 x 19mm Bolt
13	1	Foot Plate	38	2	M10 x 68mm Bolt
14	2	Large Joint Plate	39	3	M10 x 72mm Bolt
15	8	Small Joint Plate	40	2	M10 x 75mm Bolt
16	2	Spring Clip	41	2	M10 x 78mm Bolt
17	1	Left Safety Spotter	42	10	M4 x 16mm Screw
18	1	Right Safety Spotter	43	1	Lat Bar
19	1	Left Weight Rest	44	4	Handgrip
20	1	Right Weight Rest	45	1	Ankle Strap
21	1	Carriage Stop	46	2	Cable Clip
22	2	60mm Square Inner Cap	47	1	Row Bar
23	6	48mm Round Inner Cap	48	1	Chain
24	2	51mm x 76mm Inner Cap	#	1	User's Manual
25	4	32mm Round Inner Cap	#	1	Exercise Guide

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of the user's manual for information about ordering replacement parts.



ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-888-825-2588, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please be prepared to give the following information when calling:

- The MODEL NUMBER of the product (NTB58030)
- The NAME of the product (NordicTrack® STRENGTH POWER SYSTEM weight rack)
- The SERIAL NUMBER of the product (see the front cover of this manual)
- The KEY NUMBER and DESCRIPTION of the desired part(s) (see the PART LIST and the EXPLODED DRAWING in the center of this manual)

LIMITED WARRANTY

WHAT IS COVERED—The entire NordicTrack® STRENGTH POWER SYSTEM weight rack ("Product") is warranted to be free of all defects in material and workmanship.

WHO IS COVERED—The original purchaser or any person receiving the Product as a gift from the original purchaser.

HOW LONG IS IT COVERED—ICON Health & Fitness, Inc. ("ICON"), warrants the product frame for five years after the date of purchase. ICON warrants all other parts for one year after the date of purchase. Labor is covered for one year.

WHAT WE DO TO CORRECT COVERED DEFECTS—We will ship to you, without charge, any replacement part or component, providing the repairs are authorized by ICON first and are performed by an ICON trained and authorized service provider, or, at our option, we will replace the Product.

WHAT IS NOT COVERED—Any failures or damage caused by unauthorized service, misuse, accident, negligence, improper assembly or installation, alterations, modifications without our written authorization or by failure on your part to use, operate, and maintain as set out in your User's Manual ("Manual").

WHAT YOU MUST DO—Always retain proof of purchase, such as your bill of sale; store, operate, and maintain the Product as specified in the Manual; notify our Customer Service Department of any defect within 10 days after discovery of the defect; as instructed, return any defected part for replacement or, if necessary, the entire product, for repair.

USER'S MANUAL—It is VERY IMPORTANT THAT YOU READ THE MANUAL before operating the Product. Remember to do the periodic maintenance requirements specified in the Manual to assure proper operation and your continued satisfaction.

HOW TO GET PARTS AND SERVICE—Simply call our Customer Service Department at 1-888-825-2588 and tell them your name and address and the serial number of your Product. They will tell you how to get a part replaced, or if necessary, arrange for service where your Product is located or advise you how to ship the Product for service. Before shipping, always obtain a Return Authorization Number (RA No.) from our Customer Service Department; securely pack your Product (save the original shipping carton if possible); put the RA No. on the outside of the carton and insure the product. Include a letter explaining the product or problem and a copy of your proof of purchase if you believe the service is covered by warranty.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

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